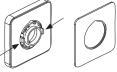
MOUNTING INSTRUCTION FOR KG10, KG10A, KG10B

Modifications on the switch as well as for retrofitting purposes must not be made in case of Switch disconnectors, Main and emergency switches and Maintenance switches (KG... T.../. ...)!

MOUNTING OF ESCUTCHEON PLATE:





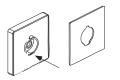
KG10B: EA, VEA



Removal: Mounting:

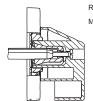
By means of a screw driver Put in escutcheon plate, snap-on mounting ring

KG10A, KG10B: E, FT2, FT4, FH3, VE



Removal: By means of a screw driver Mounting: Snap-on

MOUNTING OF HANDLE:

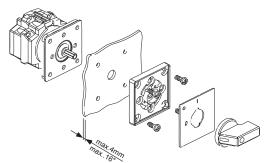


Mounting:

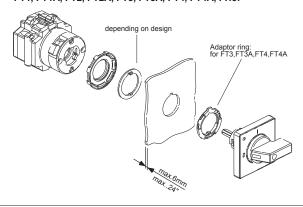
Loosen the screw, pull off handle. Loosen the screw and push it into the handle, slip the handle onto the shaft, fasten the screw.

MOUNTINGS:

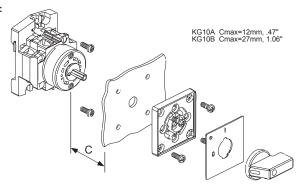
E, EA:



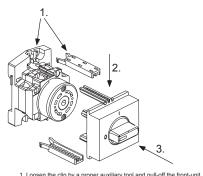
FT1, FT1A, FT2, FT2A, FT3, FT3A, FT4, FT4A, FH3:



VE, VEA:



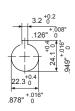
VE21:



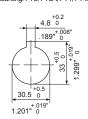
- Loosen the clip by a proper auxiliary tool and pull-off the front-unit.
 Adjust the length: snap-on the clip-part onto the latch of the escutcheon plate 3. Attach front-unit and click it on.

MOUNTING-DIMENSIONS:

Drilling plan control panel: Mounting: FT1, FT1A, FT2, FT2A, FH3



Mounting: FT3, FT3A, FT4, FT4A



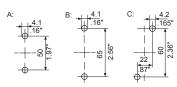
Mounting: E, EA,VE, VEA



KG10B

: E, EA: 11-15mm, .43"-.59" VE, VEA: 10-15mm, .39"-.59"

Hole-dimensions of the base-mounting plate: Mounting: VE21, VE, VEA



Alternativ hole-dimensions A, B, C or mounting on track EN 50022.

Switches may only be mounted, connected and set into operation by qualified persons according to the accepted rules of technology. Do neither lubricate nor treat contacts.

Technical Data according to Northamerican Standards				KG10 KG10A KG10B	Auxiliary Contacts KG10 - KG10B
Rated Voltage Ampere Rating			V A.C. A	300 20	300 20
S tandard motor load - DC	1phase - 2pole	110V - 120V 220V - 240V 440V - 480V 550V - 600V 110V - 120V 220V - 240V 277V 440V - 480V 550V - 600V	HP HP HP HP HP HP HP	1 2 - - 0,5 1 1 - - A300	- - - - - - - - - - A300
Torque value for field wiring terminals		- °C Ib-in. Nm - -	use c 60/75 7 0,8 A B C	opper wire only 60/75 7 0,8 - -	

A: These devices are suitable for use on circuits capable of delivering not more than 5kA rms symmetrical amperes, 300V ac max. when protected by Type J fuses.

B: Break all lines

The operating handle and position indicating means to be used with these manual motor controllers should be provided from the manufacturer, or the operating handle and position indicating means to be used should have been previously evaluated in combination with the manual motor controllers by Underwriters Laboratories Inc.

CONNECTING DIAGRAMS FOR SWITCH AND SWITCH-DISCONNECTOR:

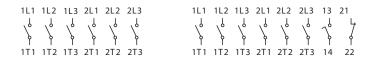
ON/OFF switch 2 pole:



ON/OFF switch 3 pole (optionally with auxiliary contacts):

 ${\tt ON/OFF}\ switch\ 4\ pole\ (optionally\ with\ auxiliary\ contacts):$

 ${\sf ON/OFF}\ switch\ 6\ pole\ (optionally\ with\ auxiliary\ contacts):$



C: For use on a flat surface of a type 1 enclosure